



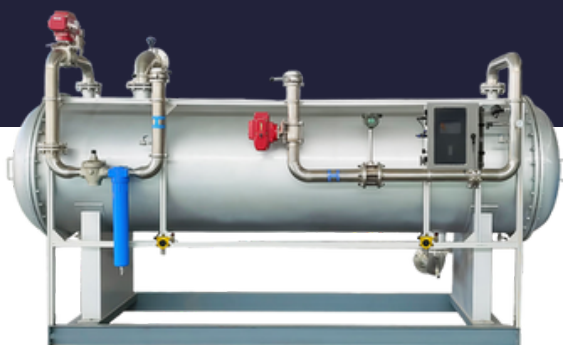
# OZONOLYSIS APPLICATIONS

**Green Chemistry • Selective Oxidation • Sustainable Processes**

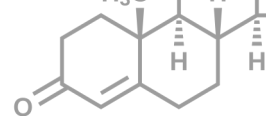
## INTRODUCTION

Ozonolysis is a key reaction in modern chemical and pharmaceutical industries, where ozone ( $O_3$ ) is used as a powerful oxidant to cleave double bonds in alkenes and other organic compounds. Traditionally, oxidation relied on harsh reagents such as permanganates, chromates, or chlorine-based chemicals—leading to toxic by-products and waste.

With ozone, industries can achieve high selectivity, cleaner reactions, and eco-friendly production, making it an essential tool in fine chemicals, pharmaceuticals, fragrances, and advanced materials.



# How It Works?



## 01 Ozone Generation

Oxygen is converted into ozone using high-purity ozone generators

## 02 Reaction Stage

Ozone reacts with unsaturated bonds ( $C=C$ ) in alkenes, producing ozonides

## 03 Work-Up / Quench

The ozonide is reduced or oxidized further, depending on the desired products

## 04 Residue Free

Ozone decomposes back to oxygen, avoiding chlorine-based by-products

# Benefits at a Glance



### High Selectivity

Precise cleavage of double bonds



### Eco-Friendly

Replace toxic oxidizing chemicals with clean ozone



### No Chlorinated Waste

Reduces environmental burden from halogenated by-products



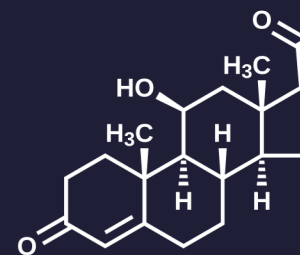
### Flexible Applications

Can be adapted for liquid or gas-phase reactions



### Scalable

From lab-scale R&D to full industrial production



# Applications of Ozonolysis



## Pharmaceuticals

Production of intermediates, APIs (Active Pharmaceutical Ingredients)



## Fine Chemicals

Aldehydes, ketones, acids for specialty chemistry



## Fragrances & Flavors

Creation of key aroma compounds



## Polymers & Materials

Surface activation and modification



## Green Chemistry

Alternative to hazardous oxidants for sustainable synthesis



# Technical Notes

(Indicative Range – customizable)

01

## Ozone Output Range

10 g/h to 100 g/h (lab/pilot) up to 1–5 kg/h (industrial)

02

## Feed Gas

Oxygen-fed systems for high-purity applications

03

## Reaction Medium

Gas-phase ozonolysis or dissolved ozone in solvents

04

## Process Control

Requires precision dosing and temperature monitoring

05

## Safety Compliance

Designed with ozone destruct units and closed-loop systems

## Safety First

01

Ozonolysis must be carried out in sealed reactors with proper interlocks

02

Excess ozone must be destroyed using ozone destructors

03

Operators must be protected with ozone sensors and alarms

04

Systems must follow OSHA exposure limits and good laboratory/industrial practice



# Recommended Products

(as per requirements we suggest)

## 01 Oxipure CDI Series

High-precision ozone generators for chemical applications

## 02 Oxipure Membrel

Compact electrochemical ozone generators ideal for high-purity lab and pharma use

## 03 Ozone Gas Analysers

For precise monitoring of ozone dosage in reactions

## 04 Ozone Mixing Systems

For efficient gas-liquid or solvent- phase integration

## Conclusion

Ozonolysis is a cornerstone of green chemistry offering selective, efficient, and sustainable oxidation without harmful by-products. With Croissance's advanced ozone systems, industries can scale ozonolysis from laboratory research to full production with safety, precision, and reliability.

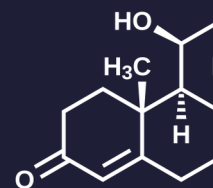




## Your Next Step



Experience the future of safe, sustainable sterilisation.



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